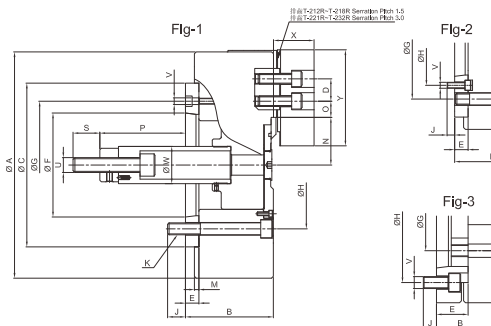
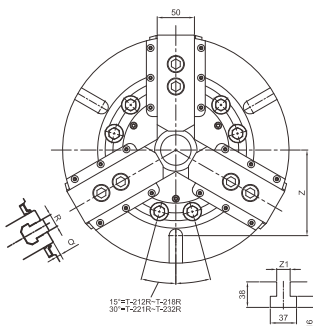


> T-R SERIES

三爪中實油壓夾頭

3-JAW SOLID POWER CHUCKS



- ◎ T-R系列立車卡盤適用於立式車床，盤體端面有密封，可防止鐵屑、切削水進入卡盤內部，延長卡盤的使用壽命，還可根據用戶特殊要求進行三、四、六爪的設計。法蘭盤也有密封，防止切削水進入機床主軸內，並可根據要求配各種形式的法蘭。
- ◎ The T-R series vertical lathe chuck is suitable for vertical lathes. The end face of the chuck body is sealed to prevent iron chips and cutting water from entering the chuck interior, extending the service life of the chuck. Three, four, and six claw designs can also be made according to user specific requirements. The flange also has a seal to prevent cutting water from entering the machine tool spindle, and can be adjusted according to requirements. Equipped with various forms of flanges.

規格 Spec 型號 Model	爪數	拉杆行程 (mm)	爪行程直徑 (mm)	最大容許拉力 (Kgf)	最大夾持力 (Kgf)	最大使用壓力 (kgf/cm ²)	最高轉速 (r.p.m.)	重量 (kg)	慣性矩 kg·m ²	適合油壓缸	外徑夾持範圍 (mm)
T-212RA6	3	30	16	5302	14276	35.7	3000	67.7	0.774	S150	Φ32-Φ304
T-212RA8	3	30	16	5302	14276	35.7	3000	65.6	0.764	S150	Φ32-Φ304
T-212RA11	3	30	16	5302	14276	35.7	3000	74.1	0.902	S150	Φ32-Φ304
T-215RA8	3	35	18.7	9585	25798	35.7	2800	120.4	2.146	S200	Φ68-Φ381
T-215RA11	3	35	18.7	9585	25798	35.7	2800	113.4	2.016	S200	Φ68-Φ381
T-215RA15	3	35	18.7	9585	25798	35.7	2800	133	2.572	S200	Φ68-Φ381
T-218RA8	3	35	18.7	9585	25798	35.7	2300	144.5	3.507	S200	Φ78-Φ450
T-218RA11	3	35	18.7	9585	25798	35.7	2300	137.5	3.43	S200	Φ78-Φ450
T-218RA15	3	35	18.7	9585	25798	35.7	2300	157.5	3.945	S200	Φ78-Φ450
T-221RA8	3	35	16	9075	28450	33.7	1940	198	6.46	S200	Φ65-Φ530
T-221RA11	3	35	16	9075	28450	33.7	1940	190	6.35	S200	Φ65-Φ530
T-221RA15	3	35	16	9075	28450	33.7	1940	184	6.28	S200	Φ65-Φ530
T-224RA8	3	35	16	9075	28450	33.7	1760	240	10.54	S200	Φ152-Φ610
T-224RA11	3	35	16	9075	28450	33.7	1760	233	10.44	S200	Φ152-Φ610
T-224RA15	3	35	16	9075	28450	33.7	1760	227	10.36	S200	Φ152-Φ610
T-232RA11(41)	3	35	18.7	9585	25798	35.7	1060	399	31.6	S200	Φ100-Φ810
T-232RA15	3	35	18.7	9585	25798	35.7	1060	383	30.82	S200	Φ100-Φ810
T-232RA20	3	35	18.7	9585	25798	35.7	1060	419	32.69	S200	Φ100-Φ810

規格 Spec 型號 Model	A	B	C (H6)	D	E	F	G	H	J	K	M	N max.	O max.	O min.	P max.	P min.	Q	R	S	T	U	V	W	X	Y	Z	Z1	參考圖
T-212RA6	304	125	220	30	25	106.375	171.45	133.35	18	6-M16	6	64	45.75	12.75	138	108	5.5	18	36	50	M20x2.5	6-M12	50	54.5	130	-	-	Fig2
T-212RA8	304	118	220	30	18	139.719	190	171.45	24	6-M16	6	64	45.75	12.75	145	115	5.5	18	36	50	M20x2.5	3-M8	50	54.5	130	-	-	Fig1
T-212RA11	304	150	220	30	50	196.869	171.45	235	28	6-M16	6	64	45.75	12.75	113	83	5.5	18	36	50	M20x2.5	6-M20	50	54.5	130	-	-	Fig3
T-215RA8	381	141	300	43	33	139.719	235	171.45	24	6-M20	6	78	49.75	24.25	71	36	5.5	25.5	55	62	M30x3.5	6-M16	60	66.5	165	-	-	Fig2
T-215RA11	381	130	300	43	22	196.869	260	235	32	6-M20	6	78	49.75	24.25	82	47	5.5	25.5	55	62	M30x3.5	3-M10	60	66.5	165	-	-	Fig1
T-215RA15	381	165	300	43	57	285.775	235	330.2	29	6-M20	6	78	49.75	24.25	47	12	5.5	25.5	55	62	M30x3.5	6-M24	60	66.5	165	-	-	Fig3
T-218RA8	450	141	300	43	33	139.719	235	171.45	24	6-M20	6	92	70.75	24.25	59	24	5.5	25.5	55	62	M30x3.5	6-M16	60	66.5	165	158	22	Fig2
T-218RA11	450	130	300	43	22	196.869	260	235	32	6-M20	6	92	70.75	24.25	70	35	5.5	25.5	55	62	M30x3.5	3-M10	60	66.5	165	158	22	Fig1
T-218RA15	450	165	300	43	57	285.775	235	330.2	29	6-M20	6	92	70.75	24.25	35	0	5.5	25.5	55	62	M30x3.5	6-M24	60	66.5	165	158	22	Fig3
T-221RA8	530	154	380	60	33	139.719	330.2	171.45	24	6-M24	6	87	93.5	27.5	64	29	9	25	55	64	M30x3.5	9-M16	60	77	180	155	22	Fig2
T-221RA11	530	148	380	60	27	196.869	330.2	235	30	6-M24	6	87	93.5	27.5	70	35	9	25	55	64	M30x3.5	6-M20	60	77	180	155	22	Fig1
T-221RA15	530	148	380	60	27	285.775	330.2	330.2	33	6-M24	6	87	93.5	27.5	70	35	9	25	55	64	M30x3.5	3-M12	60	77	180	155	22	Fig1
T-224RA8	610	154	380	60	33	139.719	330.2	171.45	24	6-M24	6	126.5	93.5	27.5	64	29	9	25	55	64	M30x3.5	9-M16	60	77	180	165.1	22	Fig2
T-224RA11	610	148	380	60	27	196.869	330.2	235	30	6-M24	6	126.5	93.5	27.5	70	35	9	25	55	64	M30x3.5	6-M20	60	77	180	165.1	22	Fig2
T-224RA15	610	148	380	60	27	285.775	330.2	330.2	33	6-M24	6	126.5	93.5	27.5	70	35	9	25	55	64	M30x3.5	3-M12	60	77	180	165.1	22	Fig1
T-232RA11(41)	810	170	380	80	41	196.869	330.2	235	30	6-M24	6	104.8	196.5	25.5	47	12	5	25	56	74	M30x3.5	6-M20	60	93	210	165.1	22	Fig2
T-232RA15	810	156	380	80	27	285.775	330.2	330.2	33	6-M24	6	104.8	196.5	25.5	47	12	5	25	55	74	M30x3.5	3-M12	60	93	210	165.1	22	Fig1
T-232RA20	810	187	520	80	28	412.775	330.2	463.6	35	6-M24	6	104.8	196.5	25.5	16	-19	5	25	55	74	M30x3.5	6-M24	60	93	210	165.1	22	Fig3

* 保留技術更改的權利，恕不另行通知 Subject to technology changes without prior information
 * 非標需求可訂做 Non-standard requirements can be made